

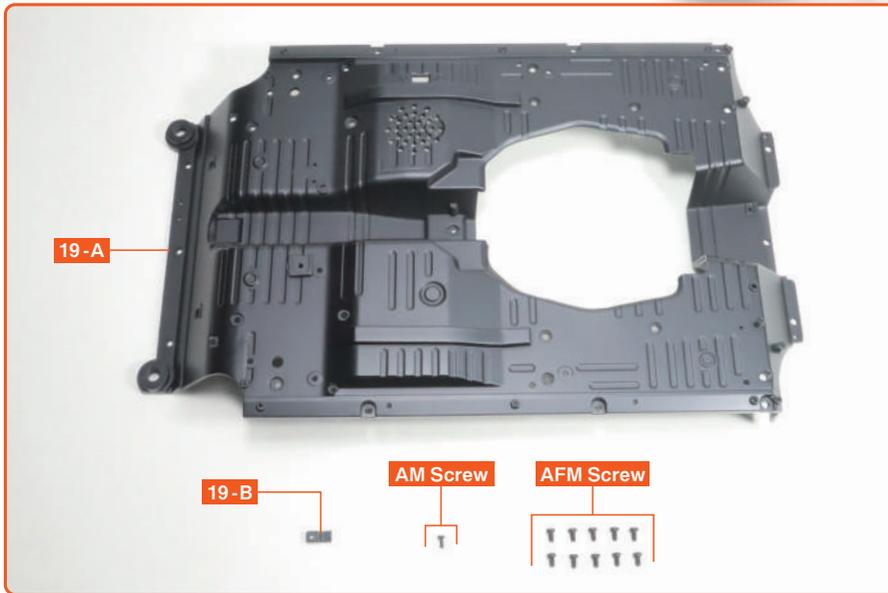
Issue 19

In this issue, fit the Front Subframe assembled up to Issue 18 to the Floor Pan.



Attach the Front Subframe to the Floor Pan

※ In this guide "Left" or "(L)", and "Right" or "(R)", refer to the direction as viewed from the driver's seat.



19-A Floor Pan

19-B Cord Clamp

AM Screw (1.7×4mm) ×1+Spare

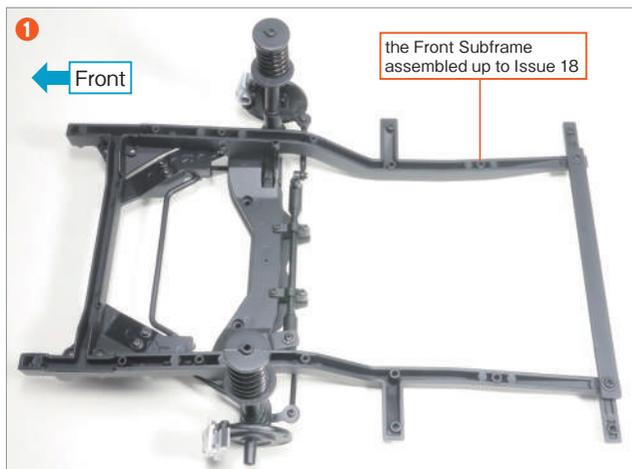
AFM Screw (2.3×4mm) ×10+Spare

View the follow-along video



※ Due to the model's design, the shapes of some parts may differ from those of the real vehicle.

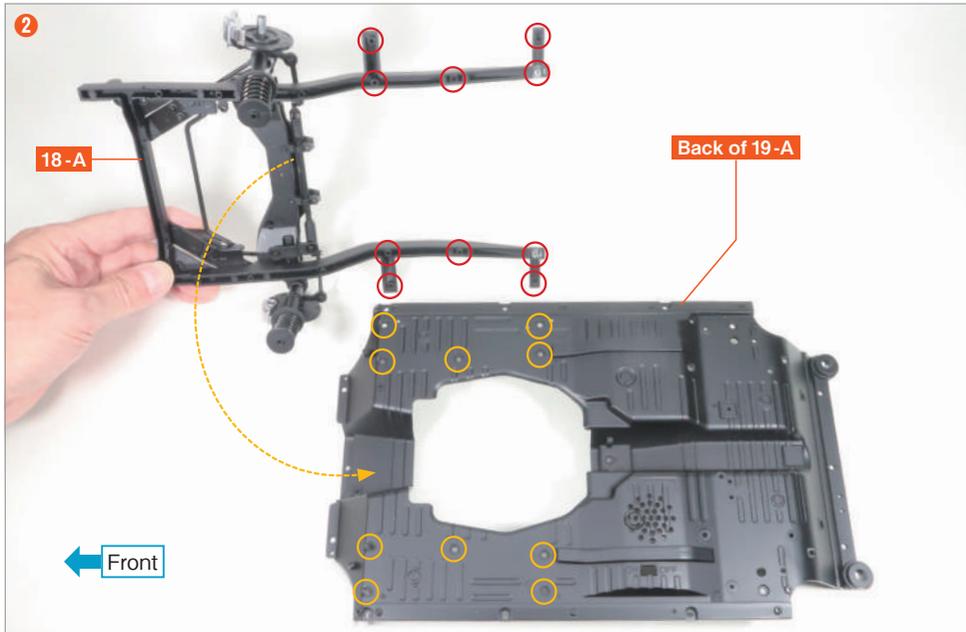
step 1 Remove the Auxiliary Parts



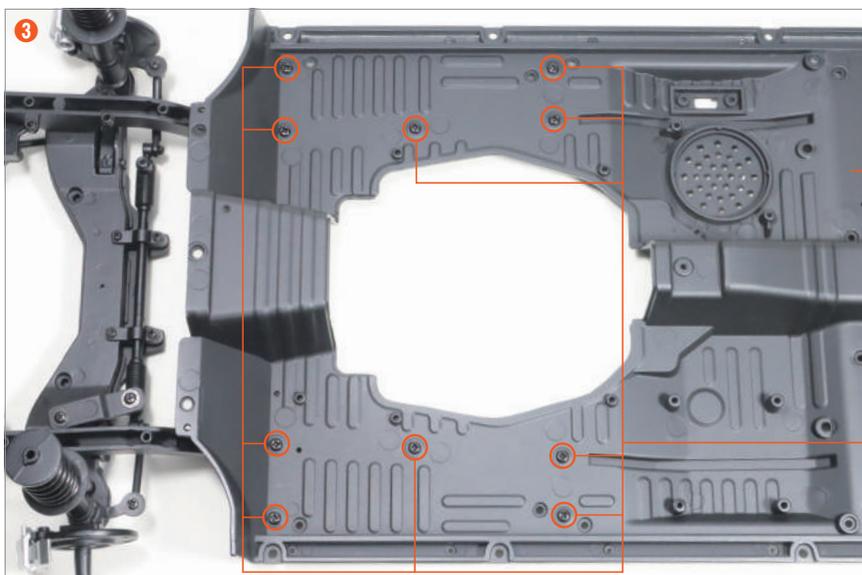
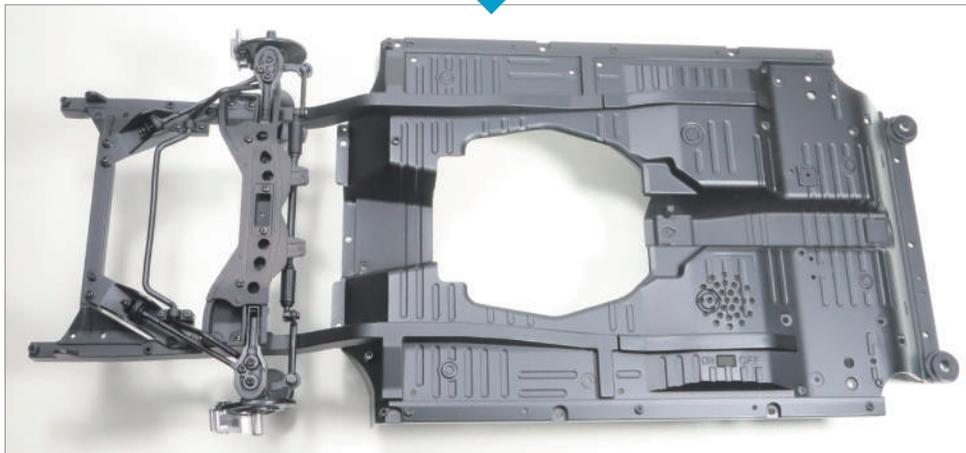
The removed Auxiliary Parts and screws will not be used in later issues.

Prepare the Front Subframe assembled up to Issue 18. Loosen the circled screws remaining on the frame and remove the Auxiliary Parts and screws.

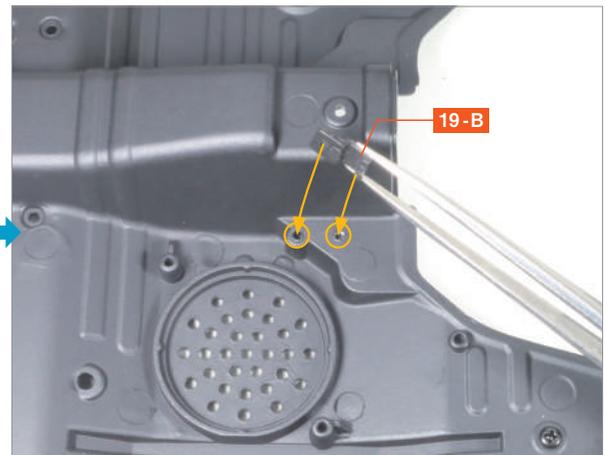
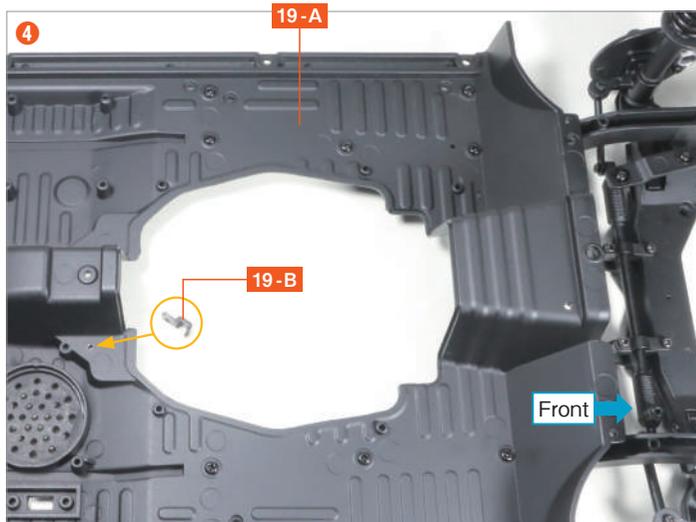
step 2 Fit the Front Subframe to the Floor Pan



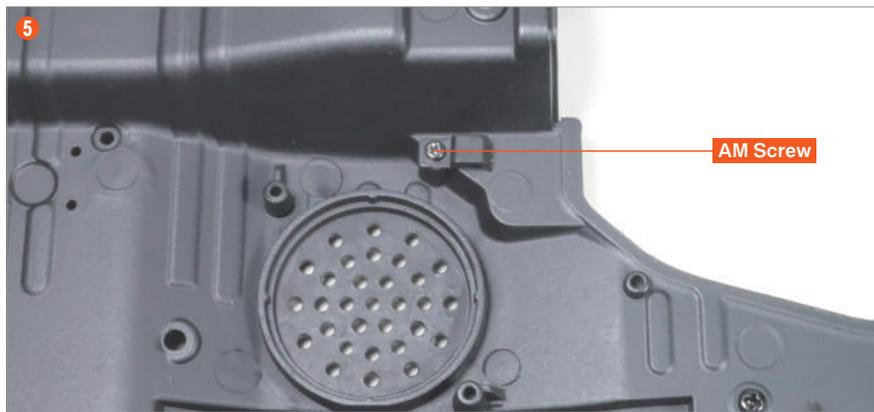
Turn over **Floor Pan 19-A**. Align the bosses (red circles) on **Front Subframe 18-A** with the recessed screw holes (yellow circles), then press into place.



While holding **18-A** in place so that it does not come loose, turn the entire assembly over and secure the ten points with **AFM Screws**.



Insert the protrusion on **Cord Clamp 19-B** into the hole in **Cord Clamp 19-A**, aligning the screw holes.



Secure it with an **AM Screw**.

Complete

The assembly for Issue 19 is complete. The Front Subframe has been installed on the Floor Pan together with the Front Axle. Viewed from underneath, you can observe the floor section of the Monocoque Body — much like looking up at the car after jacking it up.

